

Manufactured by  
Prodotto da

Kilton S.r.l. - Via Sardegna, 64  
20072 Fizzonasco di Pieve Emanuele (MI) - Italy  
TEL 02/90724817- FAX 02/90722977 - www.kilton.it - info@kilton.it

Customer name - Cliente	Customer Code - Codice Cliente	Customer Order - Ordine Cliente	
Our Code - Nostro Codice	Batch Nr - Lotto N°	Issuing Date - Data di emissione	
<b>014.55450GR</b>	<b>L.19/00249/93 C</b>		
Quantity - Quantità	Size - Misura	Class - Classe	Finish - Trattamento
	<b>5,5X45</b>		

### DIMENSIONAL INSPECTIONS - ISPEZIONE DIMENSIONALE

Characteristics	Specifications		Result	OK	Rej
	min.	max			
HEAD DIAMETER	12,37	13,00	12,39-12,52	10	0
HEAD THICKNESS	3,00	3,40	3,24-3,30	10	0
RADIUS UNDER HEAD	R. 0,80-1,10		0,80-0,85	10	0
RECESS DIAMETER	5,97	6,30	6,20-6,29	10	0
RECESS DEPTH #2	2,18	2,82	2,56-2,63	10	0
FIRST FULL THREAD	1,80 MAX		1,75-1,80	10	0
MAJOR DIAMETER	5,28	5,46	5,39-5,44	10	0
MINOR DIAMETER	3,99	4,17	4-4,05	10	0
THREAD ANGLE	60°		58°-63°	10	0
PITCH	1,80		1,81-1,83	10	0
POINT ANGLE	40°	50°	42°40'-46°30'	10	0
THREAD LENGHT	FULL THREAD		OK	10	0
TOTAL LENGHT	43,50	46,50	43,91-44,10	10	0
TORSION	102 KGF-CM MIN.		125-130	10	0
COATING THICKNESS	ZINC PLATED		OK	10	0
VISUAL	TYPE C		OK	10	0

### ANALISI CHIMICA MATERIALE - CHEMICAL ANALYSIS

COLATA N° WW860	C	Mn	P	S	Si	Cu	Ni	Cr	Mo	Al	B
	2X10	2X10	3X10	3X10	2X10	2X10	2X10	2X10	2X10	3X10	4X10
Valore rilevato Measured Value	21	78	12	5	3	4	3	5	1	35	2

### GALVANIC TREATMENT ANALYSIS - ANALISI TRATTAMENTO GALVANICO

SPESSORE $\mu$ RICHIESTO	3/5 $\mu$	CONTROLLO VISIVO RIVESTIMENTO	CONFORME	NUMERO MISURAZIONI	10 PEZZI
-----------------------------	-----------	----------------------------------	----------	--------------------	----------

### ADDITIONAL NOTES - NOTE AGGIUNTIVE

<b>DIA</b>
<b>(mm)</b>
<b>5,50</b>